

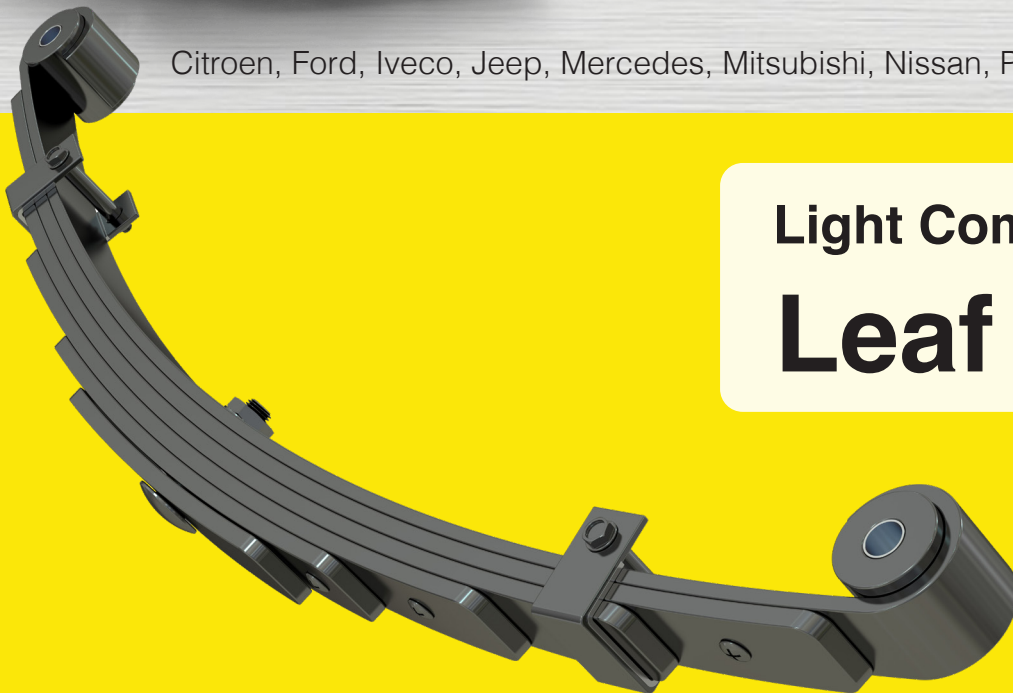
GRANNING GROUP



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Light Commercial Vehicle Leaf Springs

Nov 2021



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Light Commercial Vehicle Leaf Springs

Citroen Relay;

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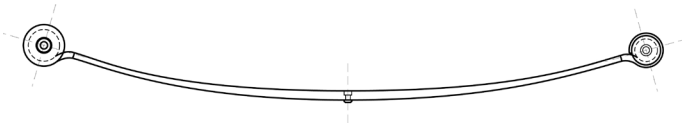
Renault Master;

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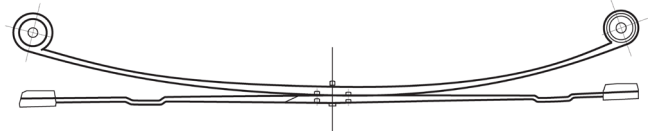
Volkswagen Amarok, Caddy, LT;

LEAF SPRING SHAPE EXAMPLES

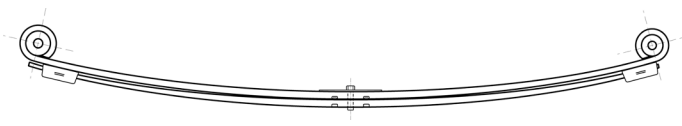
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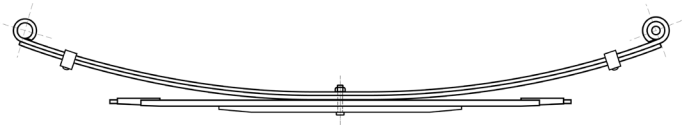
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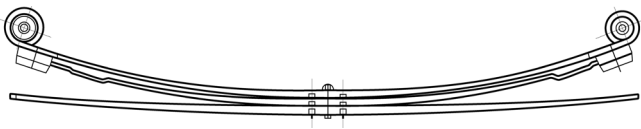
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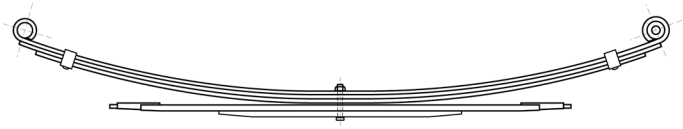
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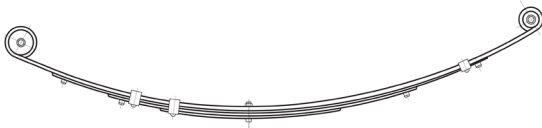
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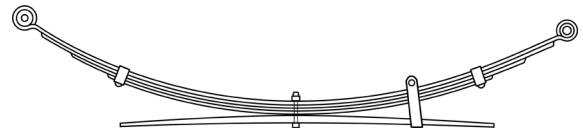
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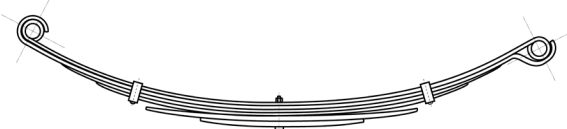
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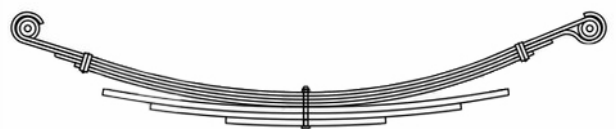
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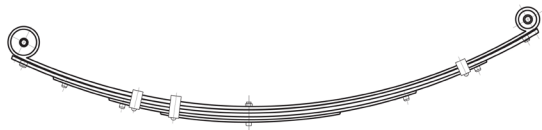
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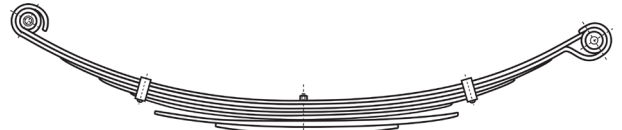
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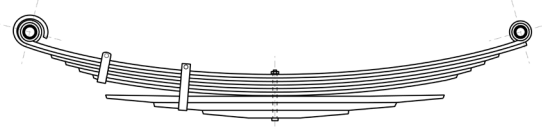
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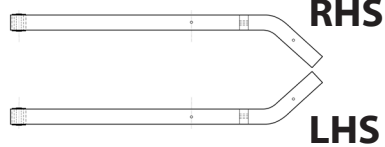
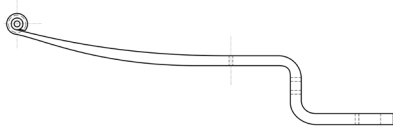
5+2



6+3



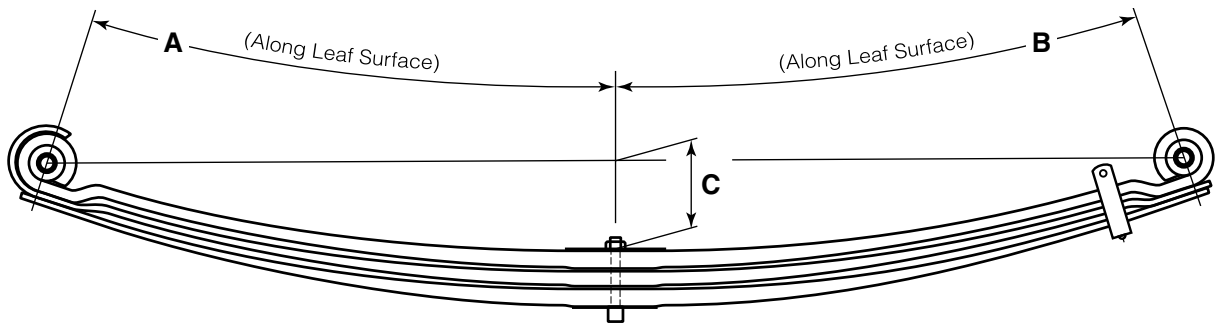
Trailing Arm



The correct way to measure leaf springs

You need to measure the spring as though the spring were flat.

All you need is to follow below diagram, use measuring tape & a straight edge.



Divisional Length

A. Follow the curve of the spring, measuring from the centre of the front eye down to the centre of the centre bolt

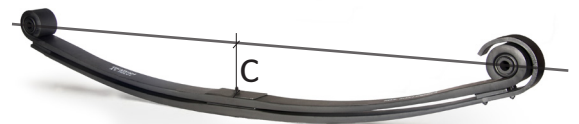
B. Then, measure from the centre of the centre bolt up to the centre of the other eye.

e.g - 900mm + 900mm or possibly 900mm + 700mm depending on your measurements and centre bolt location.

By measuring in this way we also know the location of the centre bolt.

Camber (Spring Arch)

Camber is measured by splitting the centre of the spring eyes with a straight edge. (Place the straight edge across the spring through the centre of the eyes)



C.) Measure from the line created by the straight edge to the main plate where the centre bolt is positioned.

Don't try and flip your spring upside down and measure that way.

FIAT

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
51433	Doblo (2001-2006)	Rear	1	70	665	595	15297
11436	Ducato I C25 J5 81-94	Rear	2+2	65	650	650	-
51195	Ducato Mk2 (1994-2006)	Rear	1	80	715	715	15327
51196	Ducato Mk2 (1994-2006)	Rear	2	80	715	715	15327
51094	Ducato Mk3 (2006-2014)	Rear	1	70	715	715	15281
51194	Ducato Mk3 (2006-2014)	Rear	2	70	715	715	15281
51515	Fullback (2015-)	Rear	4+1	60	550	775	15282

FORD

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
11880	Transit Mk5 (1995-2000)	Rear	2+1	60	693	677	15324
51388	Transit Mk5 (1995-2000)	Rear	2+1	60	677	693	15324
51113	Transit Mk6 (2000-2006)	Rear	1	60	698	672	-
11437	Transit Mk6 (2000-2006)	Rear	2	60	692	672	-
11423	Transit Mk6 (2000-2006)	Rear	2+1	60	697	683	15322
51367	Transit Mk6 (2000-2006)	Rear	3+1	60	700	680	15369
51434	Transit Mk6 (2000-2006)	Rear	2+1	60	692	672	-
51449	Transit Mk6 (2000-2006)	Rear	2+1	60	697	683	-
11432	Transit Mk7 (2006-2013)	Rear	1	60	694	674	15319
11424	Transit Mk7 (2006-2013)	Rear	1+1	60	694	674	15319
11872	Transit Mk7 (2006-2013)	Rear	1	76	695	675	15280
11422	Transit Mk7 (2006-2013)	Rear	2	76	694	674	15280
51095	Transit Mk7 (2006-2013)	Rear	1+1	76	694	674	15280
51096	Transit Mk7 (2006-2013)	Rear	2+1	76	694	674	15280
11438	Transit Mk7 (2006-2013)	Rear	2+1	76	694	674	15280
51551	Transit Mk7 (2006-2013)	Rear	3+1	76	694	674	15280
51426	Transit Mk8 Custom (2013-on)	Rear	1	60	695	675	15319
54432	Transit Mk8 (2013-on)	Rear	1	60	695	682	15319
51550	Transit Mk8 (2013-on)	Rear	2	60	695	680	15319
11426	Transit Mk8 (2013-on)	Rear	1	75	695	685	15280
11427	Transit Mk8 (2013-on)	Rear	1+1	75	692	672	15280
11429	Transit Mk8 (2013-on)	Rear	2	76	694	682	15280
11428	Transit Mk8 (2013-on)	Rear	2+1	76	694	674	15280
51552	Transit Mk8 (2013-on)	Rear	3+1	76	694	674	15280
51510	Transit Connect Mk1 LWB (2002-on)	Rear	1+1	60	660	600	-
51329	Transit Connect Mk1 SWB (2005-on)	Rear	1	60	662	593	15298
11430	Ranger, Mazda 4x4 (-2006)	Rear	3+2	60	530	670	15321
11425	Ranger, Mazda 4x4 (2006-2012)	Rear	3+1+1	60	580	745	15321
11431	Ranger, Mazda 4x4 (2012-)	Rear	3+2	60	580	740	15321
51554	Ranger, Mazda 4x4 (2012-)	Rear	4+2	60	570	740	15321

ISUZU

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
51332	D-Max (2002-2012)	Rear	4+1	600	600	60	51954

IVECO

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
11448	Daily 35C	Front	1	80	685	685	-
11450	Daily 35C	Front	1	80	682	682	-
11451	Daily 35C	Rear	4+2	60	700	715	15323
11449	Daily 35C	Rear	5+2	60	700	715	15232
11452	Daily 65E	Rear	4+2	70	700	715	15326
11454	Daily 35S11, 35C11	Rear	1	80	750	750	15320
11456	Daily 35C, Turbo Daily, New Daily	Rear	4+2	60	700	715	15323
11458	Daily 35C, Turbo Daily, New Daily	Rear	1	80	750	750	15320
11459	Daily 35C, Turbo Daily, New Daily	Rear	2	80	750	750	15320
11873	Daily 29L, 35S	Rear	1	80	750	715	15359
51255	Daily 45, 49, New Daily, Turbo Daily	Rear	9	60	700	715	15323
51262	Daily 29L, 35S	Rear	2	80	750	720	15359
51325	Daily 49 New Daily, Turbo Daily, 50C	Rear	4+3	60	700	715	15287
51385	Daily 33S, 35S (2014-)	Rear	1	70	700	700	-
51386	Daily 33S, 35S (2014-)	Rear	1	70	765	745	-
51397	Daily 33S, 35S (2014-)	Front	1	90	705	705	15323
51412	Daily 33S, 35S (2014-)	Front	1	90	710	710	15362
51463	Daily 33S, 35S (2014-)	Rear	2	70	700	700	-
51492	Daily 50C	Rear	3	60	700	715	-
51537	Daily 35C, 40C, 50C	Rear R	1	60	712	530	51981, 51982
51538	Daily 35C, 40C, 50C	Rear L	1	60	712	530	51981, 51982
51546	Daily 65C, 70C	Rear	2+1+P	70	700	715	-

JEEP

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
11879	Cherokee 125xa173/29	Rear	4	63	587	727	15320
11878	Cherokee 125xa61/29	Rear	5	63	584	727	15320

MAN

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
51485	TGE, Crafter (2017-on)	Rear	1	70	745	745	15285
51493	TGE, Crafter (2017-on)	Rear	1+1	70	745	745	15285
51494	TGE, Crafter (2017-on)	Rear	2+1	70	745	745	15285

MERCEDES

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
11408	Sprinter 903 (1995-2001)	Front	2	110	650	650	-
11409	Sprinter 902, 903, 904 (-2005)	Front	2	100	650	650	15285
11410	Sprinter 903 (1995-2005)	Front	1	110	650	650	15285
11411	Sprinter 903 (1995-2005)	Rear	1	70	740	753	15285
11462	Sprinter 903 (1995-2005)	Rear	1	70	740	753	15285
11460	Sprinter 903 (1995-2005)	Rear	1+1	70	740	753	15285
11463	Sprinter 903 (1995-2005)	Rear	1+1	70	740	753	15285
11464	Sprinter 903 (1995-2005)	Rear	2+1	70	740	753	15285
11469	Sprinter 906 (2006-2013)	Rear	1	70	740	753	15285
11874	Sprinter 906 (2006-2013)	Rear	1	70	740	753	15285
51440	Sprinter 906 (2006-2016)	Front	1	75	675	675	-
51435	Sprinter 906 (2006-2016)	Rear	2	70	740	753	15285
11468	Sprinter 906 (2006-2013)	Rear	2+1	70	740	753	15285
51444	Sprinter 906 (2006-2013)	Rear	1	70	740	753	15285
51448	Sprinter 906 (2006-2013)	Rear	1	70	740	753	15285
11875	Sprinter 904 (2001-2006)	Rear	2+1	70	740	750	15285
51338	Sprinter 904 (2001-2006)	Rear	2+1	70	740	750	15285
51445	Sprinter 906 (2006-2013)	Rear	2+1	70	740	753	15285
51495	Sprinter 906 (2006-2013)	Rear	1	70	745	745	15285
51505	Sprinter 906 (2006-2013)	Rear	1	70	740	753	15285
51509	Sprinter 903 (1995-2005)	Rear	2	70	740	753	-
51312	Vario (1996-pr)	Rear	2+1	70	790	790	15287
11471	Vario (1996-pr)	Rear	2	70	790	250	15271
51530	Vario (1996-pr)	Front	2	70	660	660	-
51539	Vario (1996-pr)	Front	2	70	660	890	51981, 51982
11461	Vario (1996-pr)	Rear	3+1	70	790	790	-
11480	Vario (1996-pr)	Rear	6+3	70	790	790	-

MITSUBISHI

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
11890	L200 Mk3 ('96-'07), Mk4 ('05-'15)	Rear	4+1	70	520	690	15282
11891	L200 Mk3 ('96-'07), Mk4 ('05-'15)	Rear	4+2	70	515	685	15282
11892	L200 Mk3 ('96-'07), Mk4 ('05-'15)	Rear	3+2	70	515	680	15282
51515	L200 Mk5 (2015-on)	Rear	4+1	60	550	775	15282
51527	L200 Mk5 (2015-on)	Rear	4+2	70	515	690	15282
51383	Canter	Rear	3+1	70	625	625	-
11894	Canter 7.5 Tonne	Rear	6+4	70	625	625	15325

NISSAN

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
51331	Navara (1998-2005)	Rear	2+2	60	565	635	15356
51396	Navara D40 (2005-2015)	Rear	3+1	60	670	740	15354
51389	Navara D40 (2005-2015)	Rear	4+1	60	670	740	15354

OPEL / VAUXHALL

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
51425	Movano III (2010-)	Rear	1	80	730	730	-
51415	Movano III (2010-)	Rear	2	80	730	730	51963
51450	Movano III (2010-)	Rear	1+1	70	715	715	51963

PEUGEOT / CITROEN

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
51195	Relay Mk1, Boxer Mk1 (1994-2006)	Rear	1	80	715	715	15327
51196	Relay Mk1, Boxer Mk1 (1994-2006)	Rear	2	80	715	715	15327
51094	Relay Mk2, Boxer Mk2 (2006-2014)	Rear	1	70	715	715	15281
51194	Relay Mk2, Boxer Mk2 (2006-2014)	Rear	2	70	715	715	15281

RENAULT

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
51415	Master 3 (2010-)	Rear	2	80	730	730	51963
51425	Master 3 (2010-)	Rear	1	80	730	730	51963
51450	Master 2 (2000-2009)	Rear	1+1	70	715	715	-
51428	Master 3 (2010-)	Rear	2+1	70	730	730	-

TOYOTA

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
11886	Hilux Mk5 ('97-'01), Mk6 ('01-'05)	Rear	4+2	60	570	735	15291
51327	Hilux (2004-2009)	Rear	3+2	60	610	695	15283
51328	Hilux (2004-2009)	Rear	4+1	60	610	695	15283
51373	Hilux (2004-2009)	Rear	4+2	60	610	695	15283
51483	Hilux (2017-)	Rear	3+2	60	700	700	15291
51484	Hilux (2017-)	Rear	4+2	60	700	700	15291

VOLKSWAGEN

Part No.	Application	Pos	Number of Leafs	Width	Lx	Ly	U-Bolt to Suit
51384	Amarok (2010-)	Rear	3+2	70	745	745	-
51437	Amarok (2010-)	Rear	2+1	70	745	745	-
51436	Caddy	Rear	1	60	735	573	-
51447	Caddy	Rear	1	60	735	573	-
51511	Caddy	Rear	1	60	720	790	-
51485	Crafter (2017-on)	Rear	1	70	745	745	-
51493	Crafter (2017-on)	Rear	1+1	70	745	745	15291
51494	Crafter (2017-on)	Rear	2+1	70	745	745	15291
11460	LT	Rear	1+1	70	740	753	15285
11465	LT	Rear	2+1	70	740	753	15285
11466	LT	Rear	2+1	70	740	753	15285
11467	LT	Rear	1+1	70	740	753	15285



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